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SUSTAINABILITY & RESOURCE PRODUCTIVITY PRACTICE

# Battery technology charges ahead

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New research suggests that the price of lithium-ion batteries could fall dramatically by 2020, creating conditions for the widespread adoption of electrified vehicles in some markets.

Most experts agree that prices for energy storage will fall in coming years, but disagree over how far and how quickly. This is an important debate because a significant drop in battery prices could have wide-ranging effects across industries and society itself. In particular, cheaper batteries could enable the broader adoption of electrified vehicles, potentially disrupting the transportation, power, and petroleum sectors.

To inform the debate, we developed a detailed, bottom-up "should cost" model that estimates how automotive lithiumion battery prices could evolve through 2025. Our analysis indicates that the price of a complete automotive lithiumion battery pack could fall from \$500 to \$600 per kilowatt hour (kWh) today to about \$200 per kWh by 2020 and to about \$160 per kWh by 2025.1 In the United States, with gasoline prices at or above \$3.50 a gallon, automakers that acquire batteries at prices below \$250 per kWh could offer electrified vehicles competitively, on a total-cost-ofownership basis, with vehicles powered by advanced internal-combustion engines (exhibit).2

Of course, the pace of adoption will hinge on a range of factors in addition to battery prices. Macroeconomic and regulatory conditions, the performance and reliability of the vehicles, and customer preferences are important. And the rate at which automakers realize lower battery prices could vary by three to five years—the length of a product-development cycle—depending on the investment and power train—portfolio strategies these companies pursue.

Moreover, the emergence of cheaper batteries will probably spur further innovation in other technologies, such as internal-combustion engines. These advances would increase the probability that the broader economics of transportation will be reshaped over the next decade—no matter which technology prevails.

#### The path to savings

The model we developed, disaggregating the price of automotive battery packs into more than 40 underlying drivers,<sup>3</sup> accounts for expected changes in areas such as materials technology and manufacturing, as well as overhead

costs and margins for various segments of the value chain. This component-by-component perspective on future battery prices rests on a foundation of primary research, including interviews with experts in industry, academia, and government.

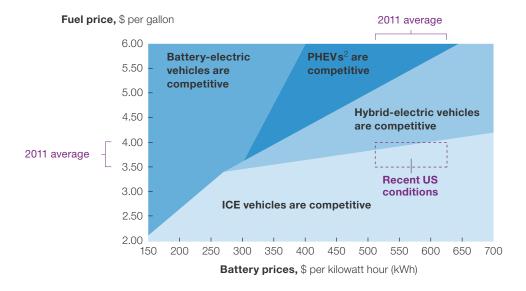
Our work suggests that three factors could accelerate the day when electrified vehicles become more compelling alternatives—at least on a total-cost-of-ownership basis—to vehicles powered by internal-combustion engines.

Manufacturing at scale. Scale
effects and manufacturing productivity
improvements, representing about
one-third of the potential price reduc tions through 2025, could mostly
be captured by 2015. Savings will come
largely from improving manufac turing processes, standardizing equip ment, and spreading fixed costs
over higher unit volumes. New plants
could therefore be significantly
more productive than those in opera tion before 2010–11.

#### **Exhibit**

The interaction of battery and fuel costs will determine the size of the market for electric vehicles.

Electrified vehicles' projected competitiveness with internal-combustion-engine (ICE) vehicles, based on total cost of ownership<sup>1</sup> (US example)



<sup>&</sup>lt;sup>1</sup>Assumes 240 watt hours per mile (as may be achieved with lightweight, efficient air conditioning) compared with today's 305–322 watt hours per mile.

Source: US Energy Information Administration; McKinsey analysis

<sup>&</sup>lt;sup>2</sup>Plug-in hybrid-electric vehicles.

### Electric-vehicle basics

Throughout this article, the term "electric vehicle" actually describes the all-electric sedan of the future. At present, vehicles using electricity (electrified vehicles) come in a variety of forms—battery-electric vehicles, plug-in hybrid-electric vehicles, and hybrid-electric vehicles.

We use the term "price" (that is, costs plus margins) to reflect what automakers could pay—in other words, we take into account the margins needed to support reinvestment economics to achieve the growth rates assumed in our model. Exceptions include some instances in which the term "cost" is used colloquially (for instance, total cost of ownership). Otherwise, the use of cost (such as manufacturing cost) does not assume any margins.

- Lower components prices. Reductions in materials and components prices, representing about 25 percent of the overall savings opportunity, could mostly be captured by 2020. Under competitive pressure, EBIT<sup>4</sup> margins could fall to half of today's 20 to 40 percent. Component suppliers could reduce their costs dramatically by increasing manufacturing productivity and moving operations to locations where costs are optimal.
- Battery capacity-boosting technologies. Technical advances in cathodes, anodes, and electrolytes could increase the capacity of batteries by 80 to 110 percent by

2020-25. These efforts represent 40 to 45 percent of the identified price reductions. New battery cathodes that incorporate layered-layered structures<sup>5</sup> eliminate dead zones and could improve cell capacity by 40 percent. Manufacturers are developing high-capacity silicon anodes that could increase cell capacity by 30 percent over today's graphite anodes. And researchers are developing cathodeelectrolyte pairs that could increase cell voltage to 4.2 volts, from 3.6 volts, by 2025, thus increasing cell capacities by 17 percent over presentday standards—and potentially by much more.

Many innovations that enable price reductions for automotive lithium-ion batteries will actually be realized first in other sectors, particularly consumer electronics, where global demand for cheaper and better-performing batteries is intense.

#### **Changing industry dynamics**

Automakers will need to balance their evaluation of the pace and trajectory of declining energy storage prices against their views on how other power train technologies will mature. Scenarios featuring a relatively quick decline in battery prices and flat or rising petroleum prices favor battery-electric-vehicle (BEV) strategies, as the exhibit indicates. Those anticipating slower declines in battery prices, as well as increases in petroleum prices, favor plug-in hybrid-electric vehicles (PHEV) or, perhaps, today's hybrid-electric vehicles (HEV). Given the length of product-development

cycles, automakers may hedge their risks by investing in a range of technologies.

Other sectors could face disruptions as well-particularly electric power and petroleum, where the emergence of inexpensive energy storage could undermine the profitability of capital-intensive, long-lived assets. Power companies, for instance, could face challenges if lowcost battery storage enables the wider use of distributed generation or if the adoption of electrified-vehicle charging alters patterns of demand in some markets. Similarly, the race between electrified vehicles and advanced internalcombustion technology could accelerate the reduction in demand for transport fuels. Refiners of liquid fuels in developed markets would have to rethink their product and customer portfolios.

These, of course, are only early indicators of possible market developments. But given the path to substantially lower battery prices, which are now coming into view, executives should be considering bold actions to capitalize on one of the biggest disruptions facing the transportation, power, and petroleum sectors over the next decade or more.

- <sup>1</sup> These figures represent the price per effective kWh, assuming batteries with 70 percent depth of discharge. The price of battery packs includes the price of battery cells, battery-management systems, and packaging. Unless otherwise noted, values here are reported in real dollars, indexed to 2011.
- <sup>2</sup> We used a five-year total-cost-of-ownership model that considers the prices of vehicles with advanced internal-combustion engines (in other words, vehicles that satisfy future US government fuel economy standards) and electrified vehicles adapted to make efficient use of on-board energy storage (using 150 watt hours of electricity per kilometer traveled). Note that electrified vehicles offer features, including better acceleration and noise levels, for which customers may be willing to pay more.
- <sup>3</sup> The model builds on work initially done by Argonne National Laboratory, a US Department of Energy laboratory. For more information, see www.cse.anl.gov/batpac.
- <sup>4</sup> Earnings before interest and taxes.
- <sup>5</sup> Layering manganese crystals using nanotechnology.

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